FIG.4a

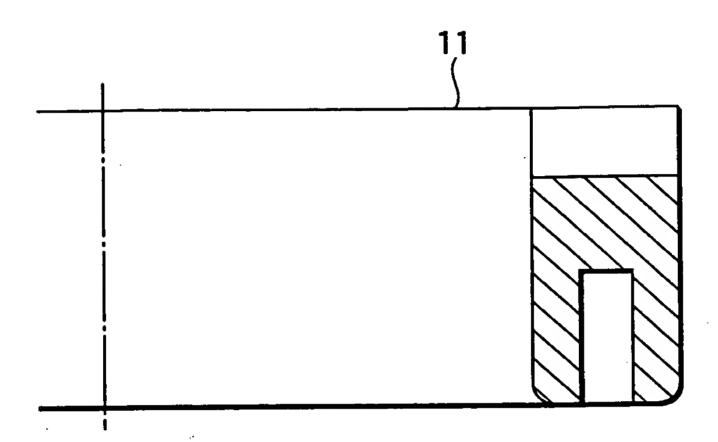
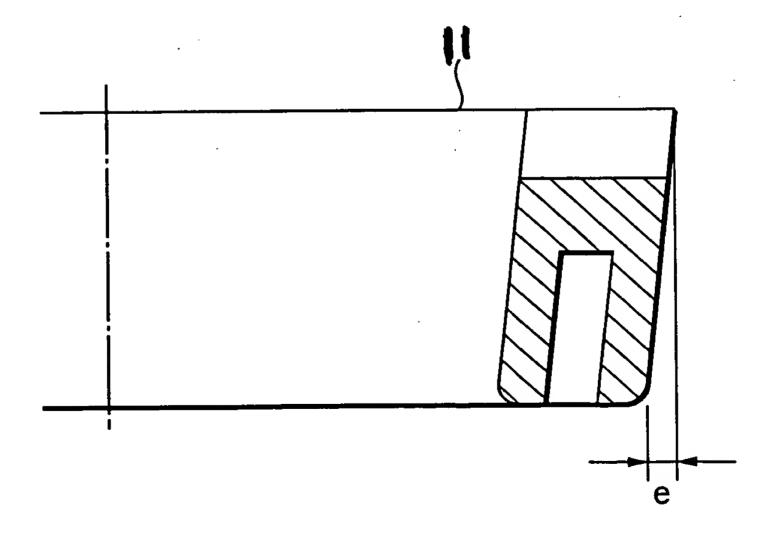
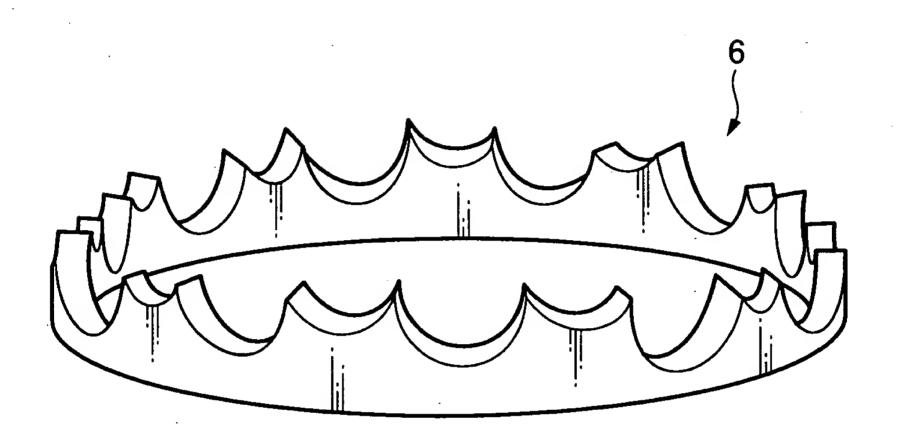


FIG.4b



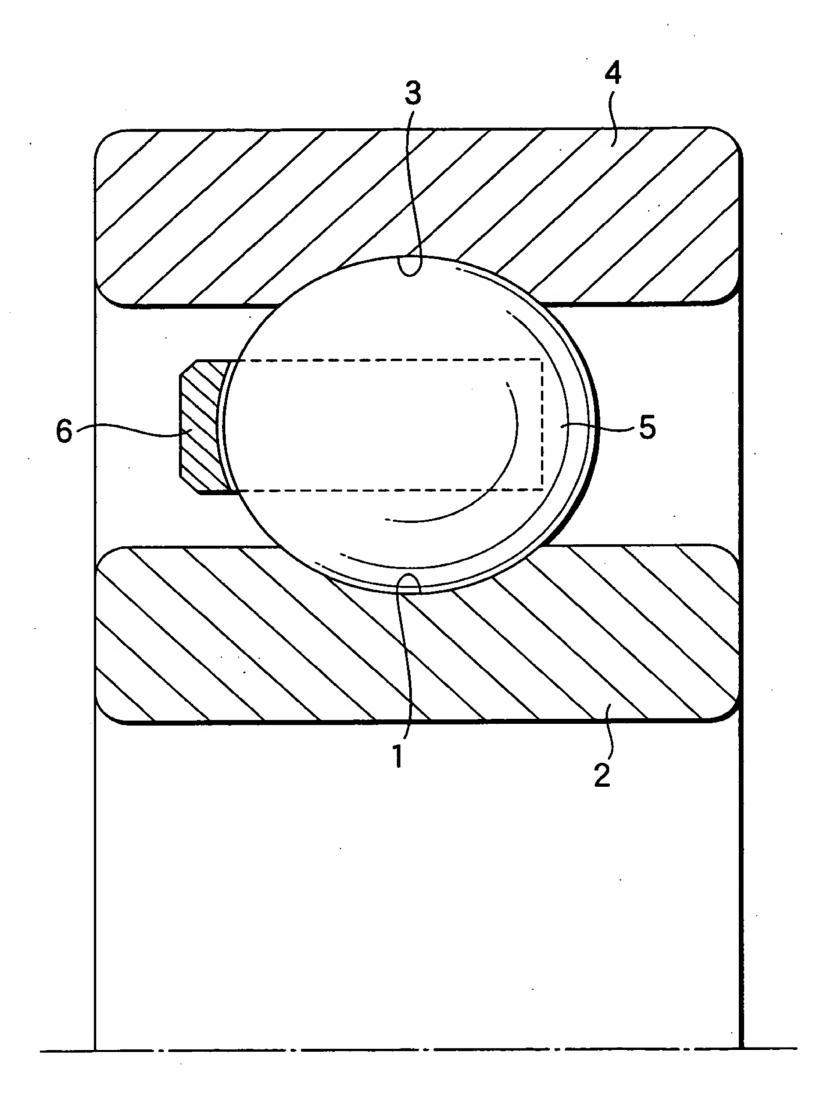
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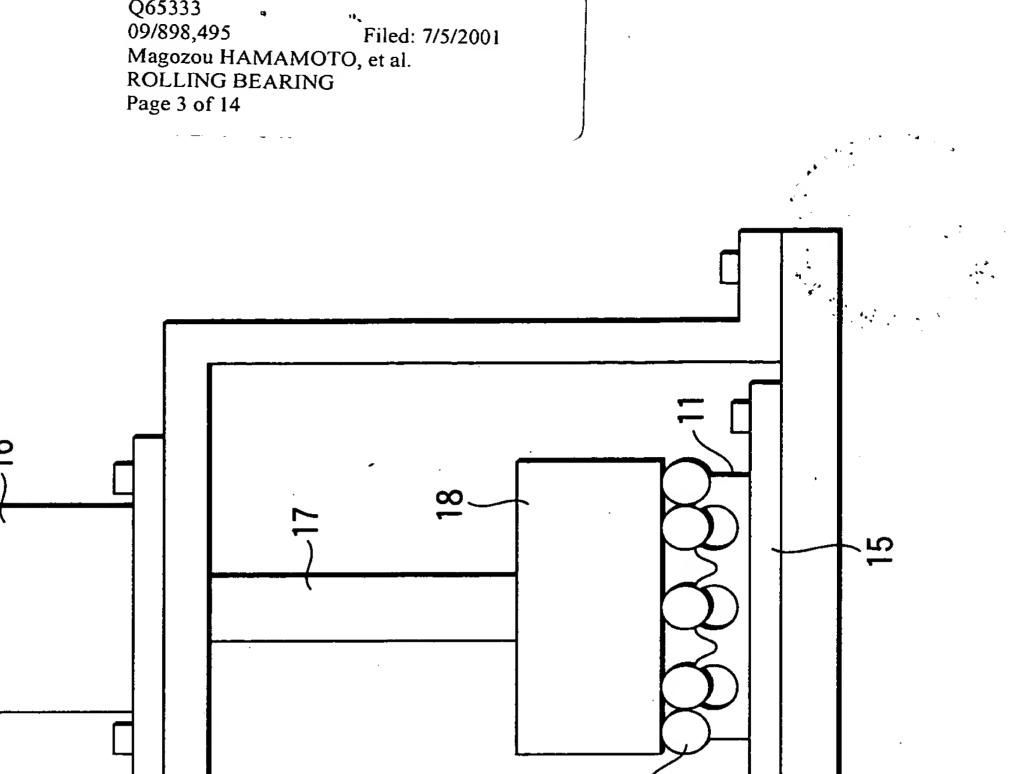
FIG.1



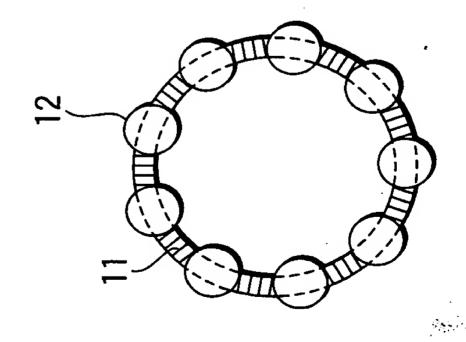
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FIG.2





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FIG.4a

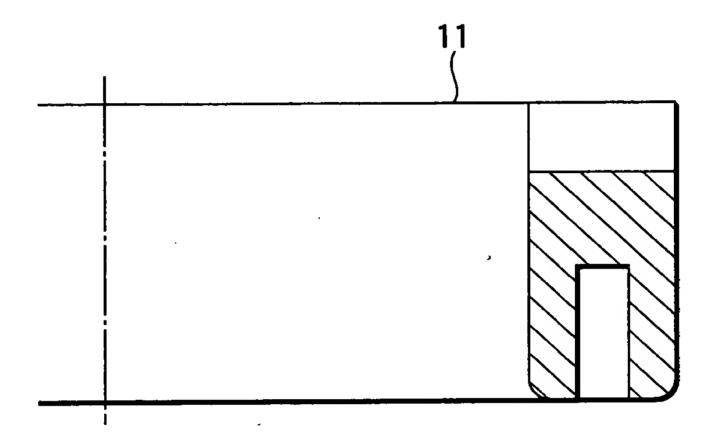


FIG.4b

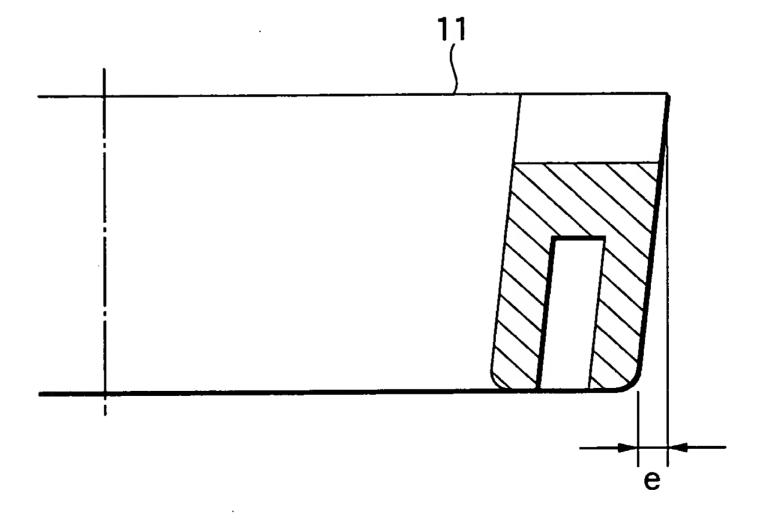
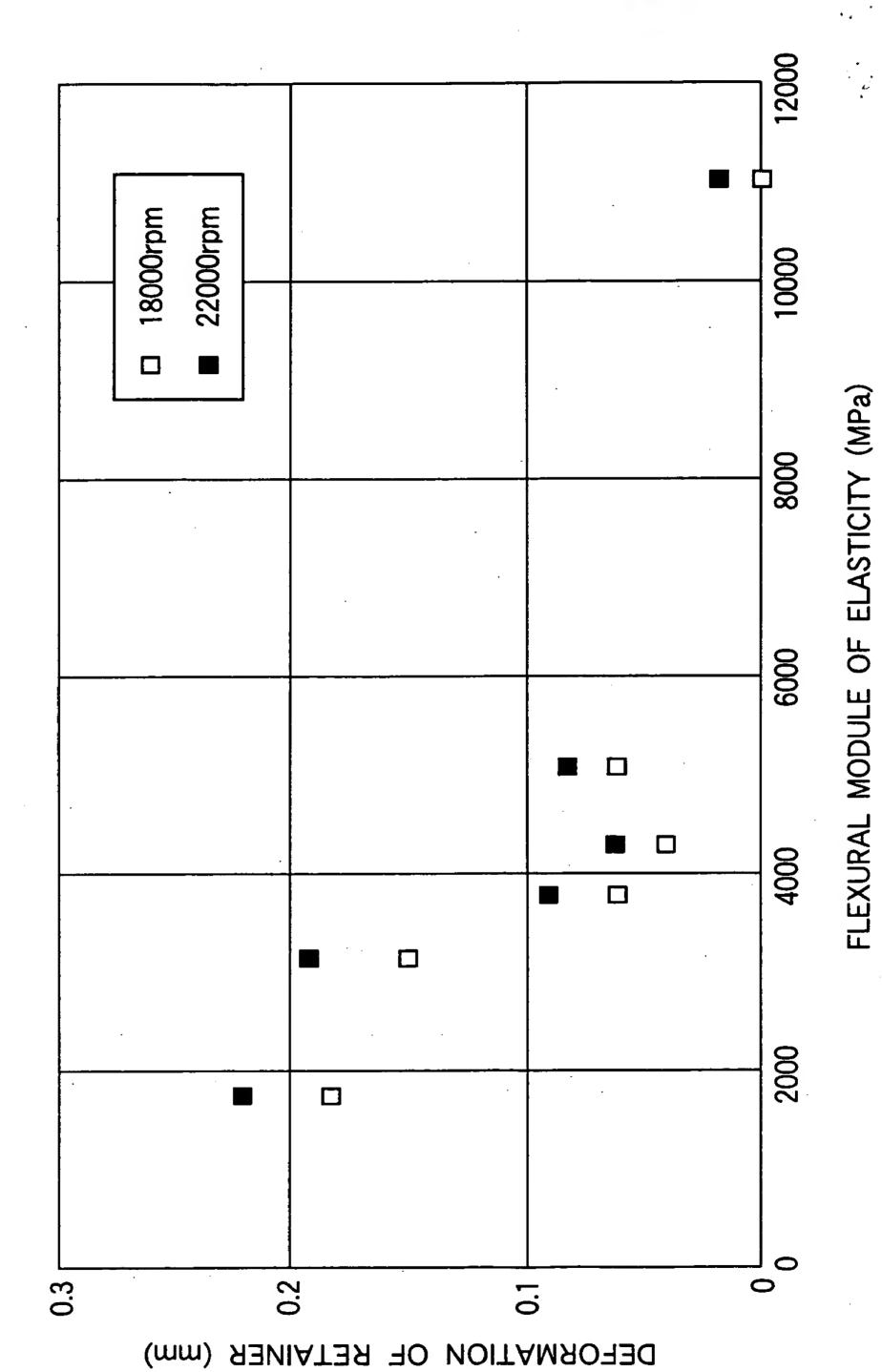


FIG.5



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FLEXURAL MODULE OF ELASTICITY AND DEFORMATION OF RETAINER (180°C)

22000rpm 18000rpm **FIG.6**

DEFORMATION OF RETAINER (mm)

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ELASTICITY AND DEFORMATION OF RETAINER (200°C) JRAL MODULE OF ELASTICITY (MPa) FLEXU FLEXURAL MODULE OF

8000

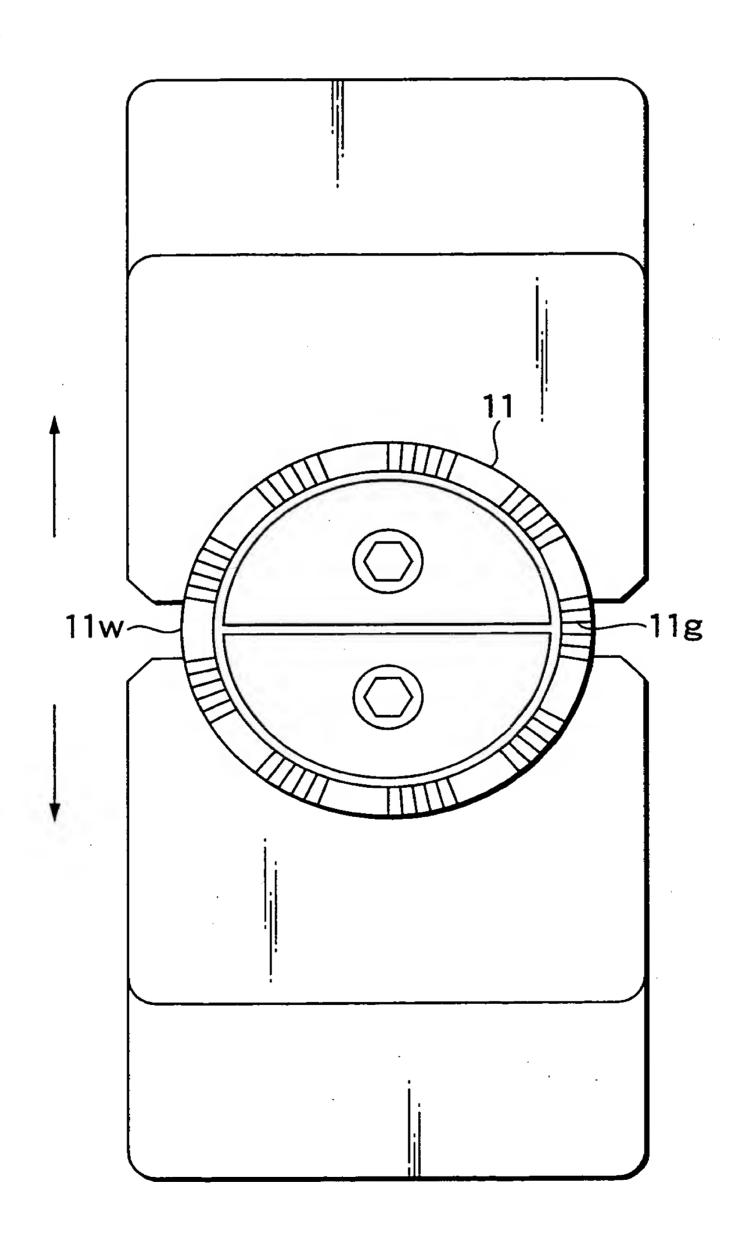
0009

4000

2000

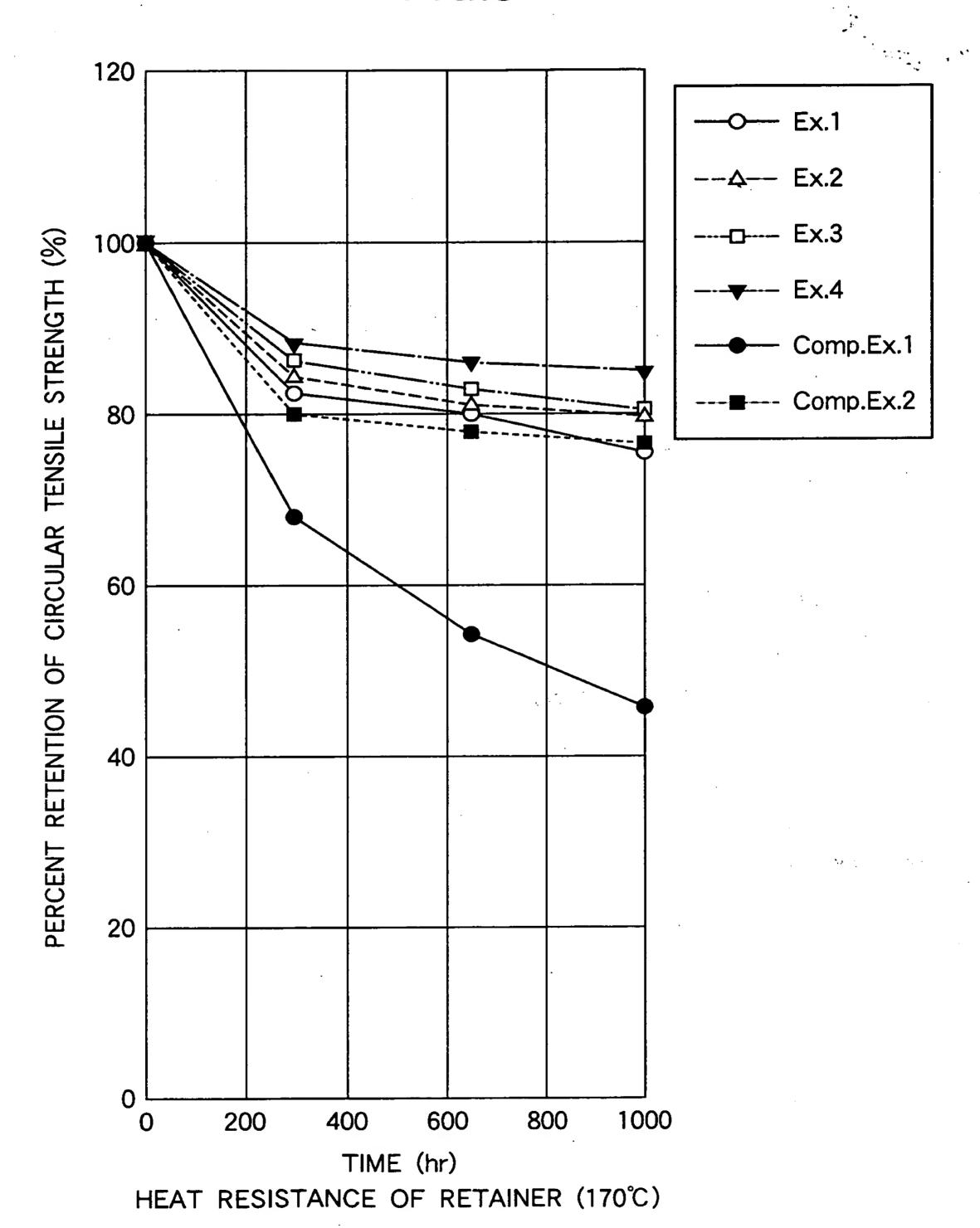
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FIG.7



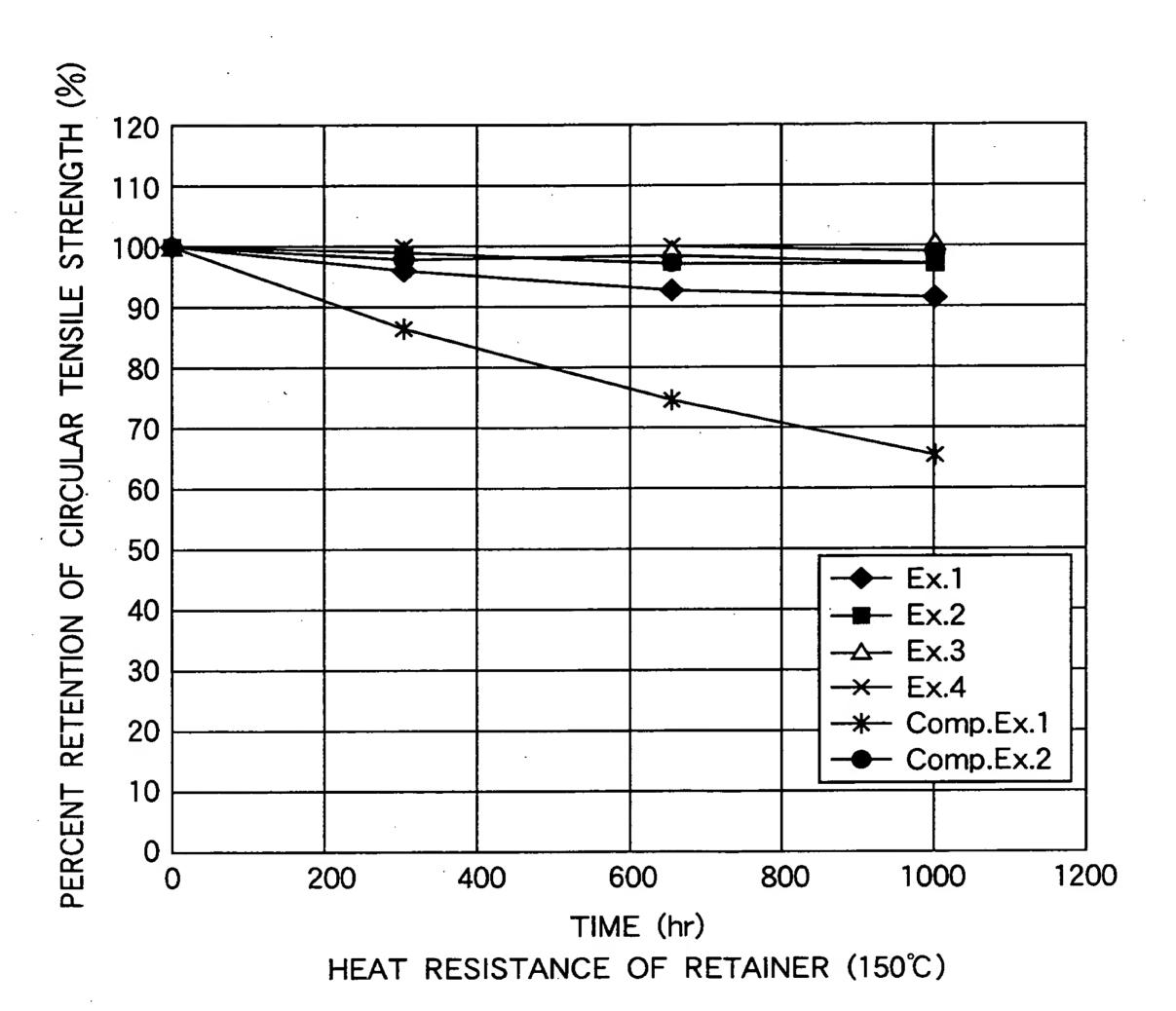
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FIG.8

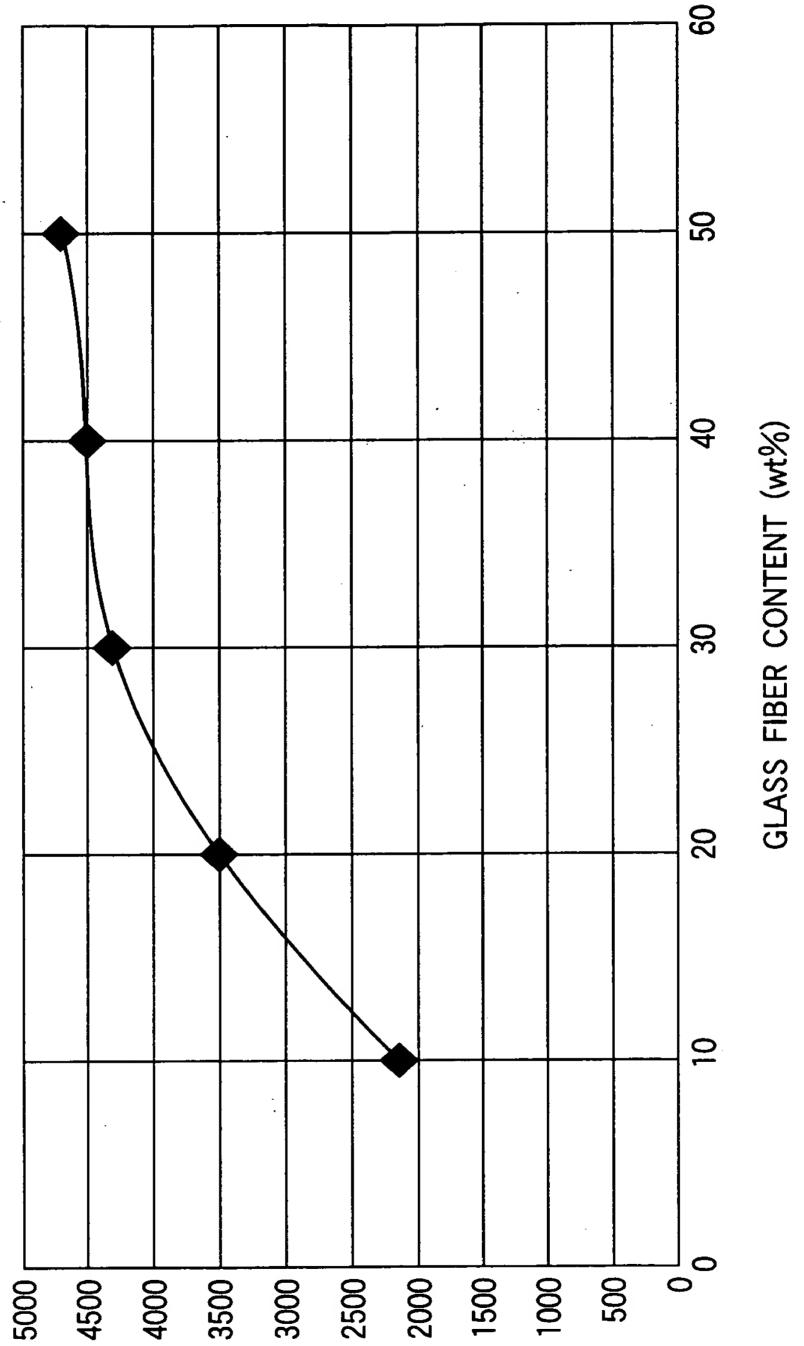


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FIG.9



FLEXURAL MODULE OF ELASTICITY (MPa)

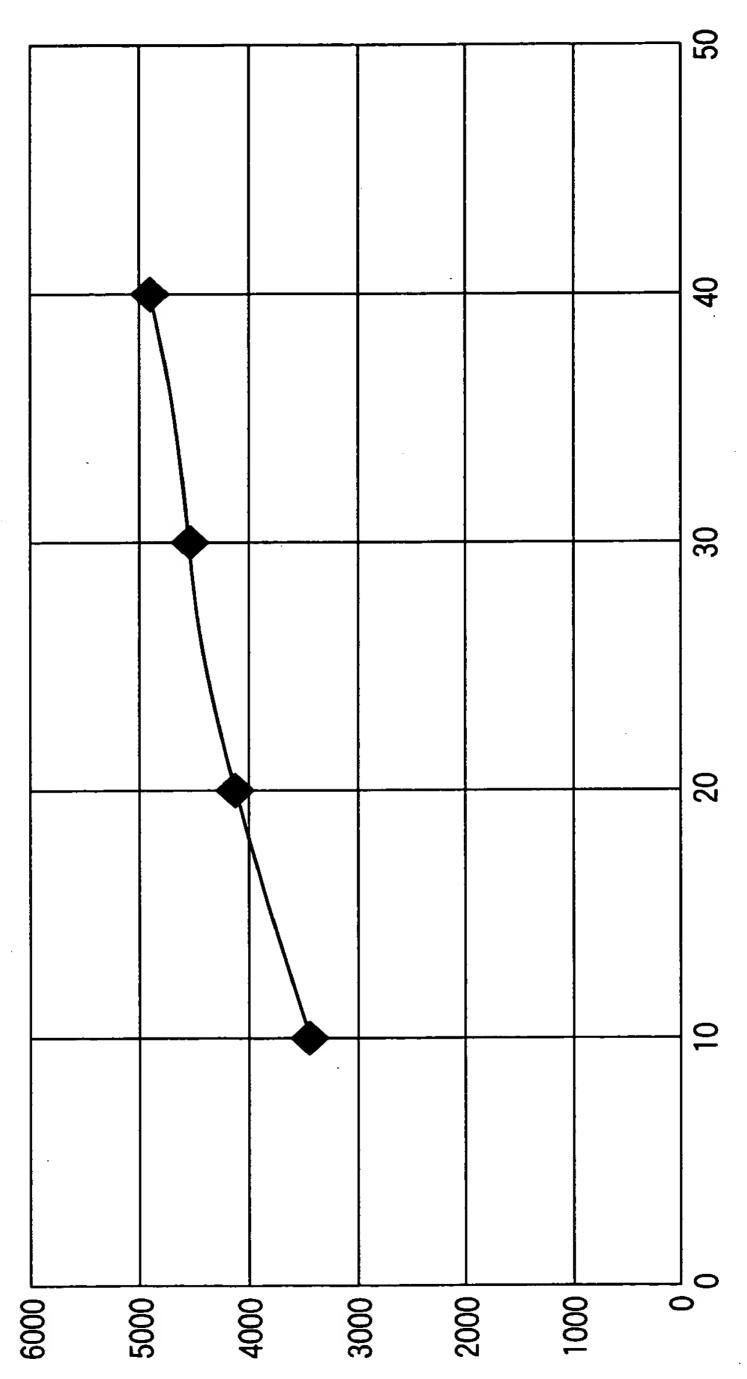


ITENT AND FLEXURAL MODULE OF ELASTICITY (180°C)

GLASS FIBER CON

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FLEXURAL MODULE OF ELASTICITY (MPa)



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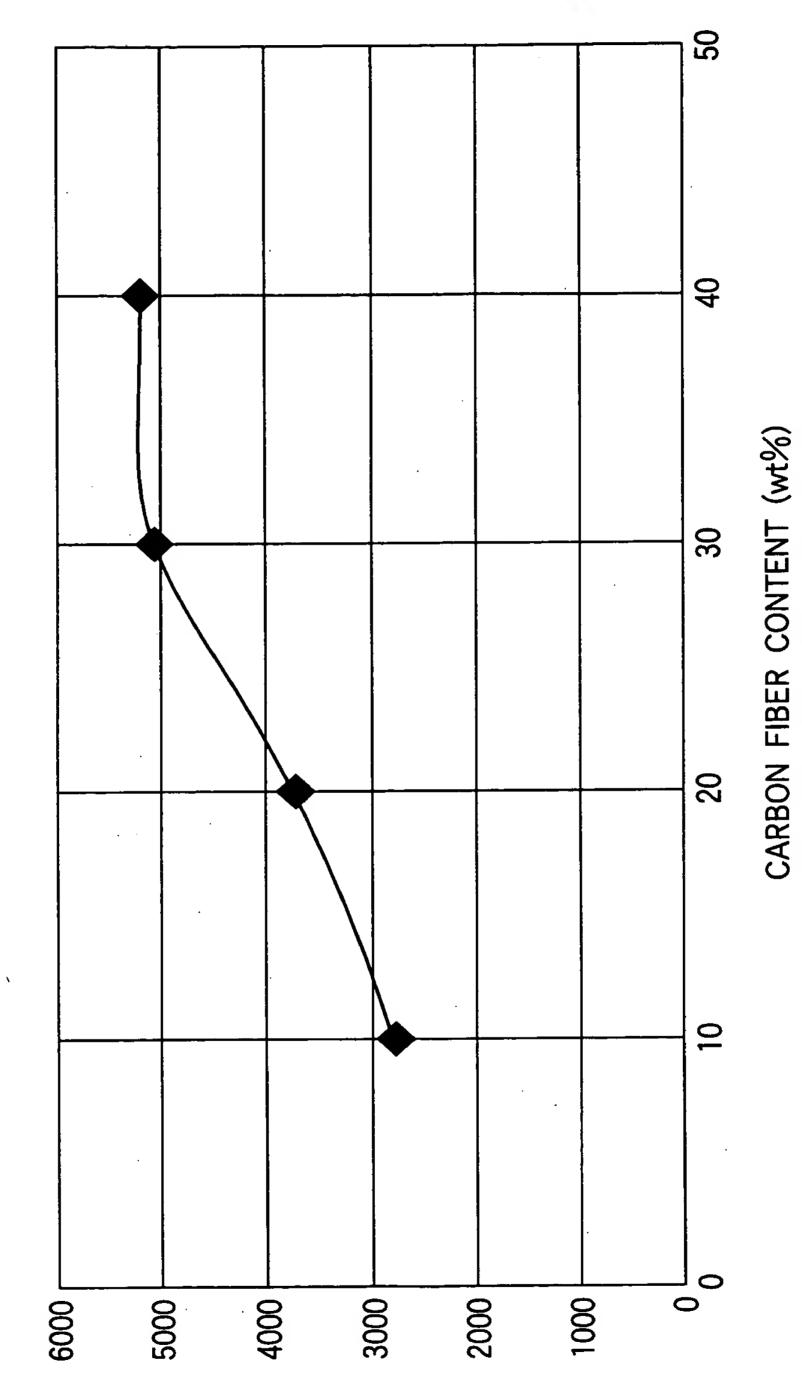
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CARBON FIBER CONTENT (wt%)
NTENT AND FLEXURAL MODULE OF ELASTICITY (180°C) CARBON FIBER CON

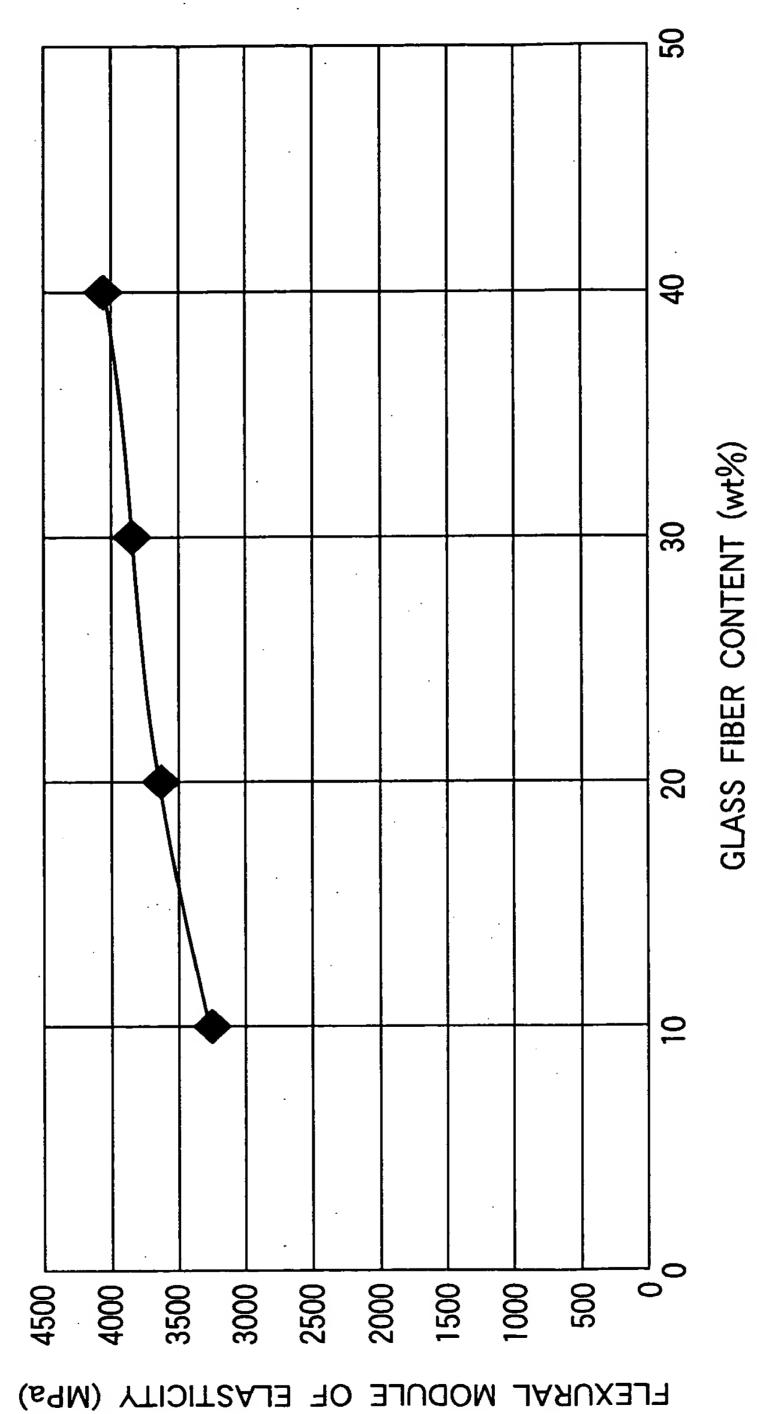
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FLEXURAL MODULE OF ELASTICITY (MPa)

CARBON FIBER CONTENT AND FLEXURAL MODULE OF ELASTICITY (180°C)

FIG.13



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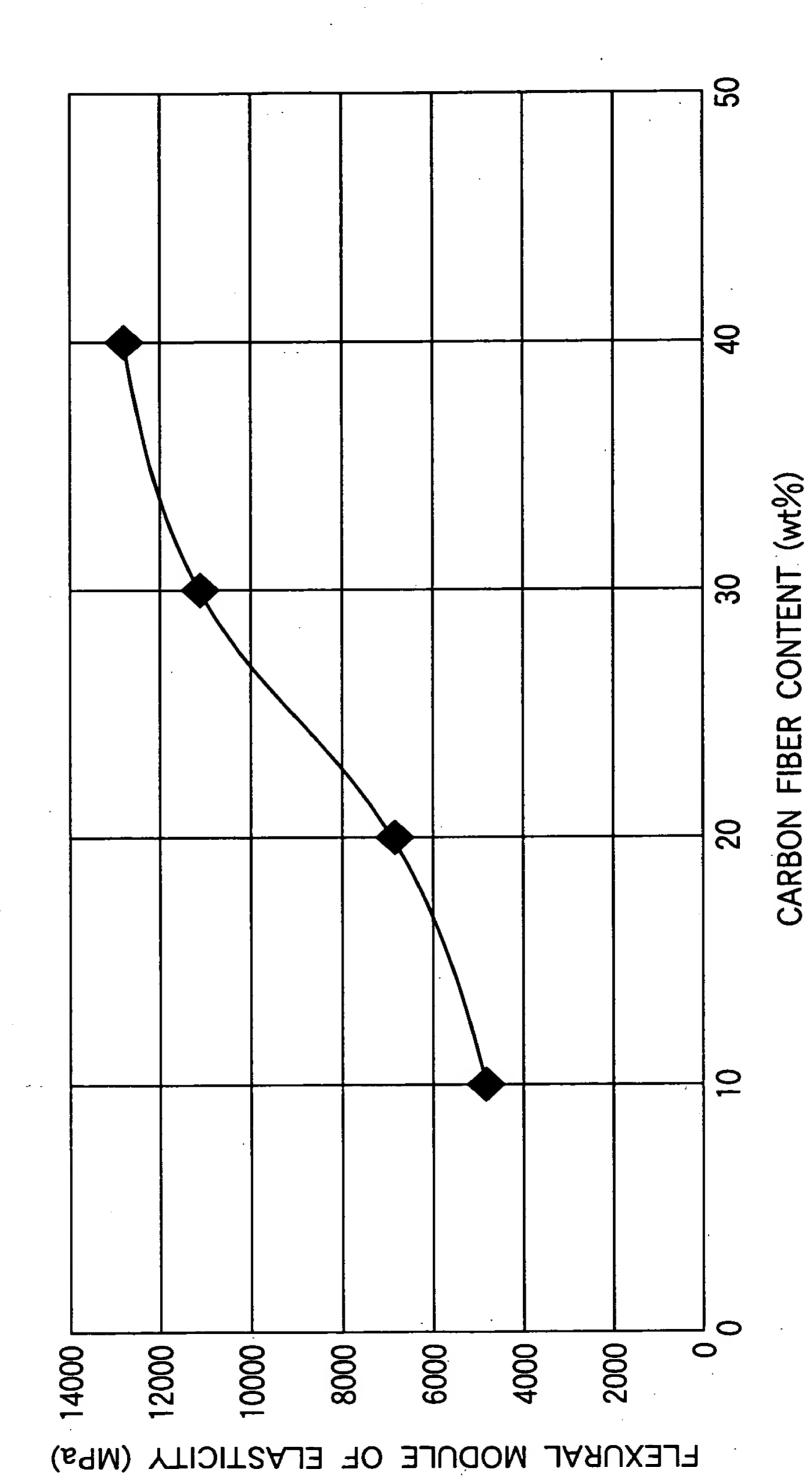
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NTENT AND FLEXURAL MODULE OF ELASTICITY (180°C) GLASS FIBER CO

FIG.14



CARBON FIBER CONTENT AND FLEXURAL MODULE OF ELASTICITY (180°C)

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